

HIGH VOLUME FUEL DELIVERY KIT DUAL BOSCH PUMP – 5/8" PICKUP 99-03 7.3L & 03-07 6.0L POWERSTROKE



INSTALLATION GUIDE



INSPECT CONTENTS OF THIS KIT THOROUGHLY BEFORE STARTING THE INSTALLATION PROCESS!

IF YOU FIND A PROBLEM WITH YOUR PACKAGE: • KEEP ALL OF THE PARTS & PACKAGING TOGETHER • DO NOT ATTEMPT INSTALLATION OF THE PRODUCT • PROMPTLY NOTIFY YOUR SELLING DEALER • PROVIDE DEALER WITH PHOTOGRAPHS IF REQ'D* • WAIT FOR FURTHER INSTRUCTIONS FROM DEALER

*WE RESERVE THE RIGHT TO REQUEST PHOTOGRAPHS OF PACKAGING OR PARTS IN ORDER TO PROPERLY ADDRESS ANY SITUATION INVOLVING EITHER DAMAGED OR MISSING ITEMS.

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hank You for purchasing the Driven Diesel High Volume Fuel Delivery Kit! Please review and familiarize yourself with this guide fully before proceeding with the installation of the kit. After reviewing this guide, if you feel that the installation is beyond your capability, please have this kit installed by a gualified mechanic.

The installation of this kit requires exposing the fuel system. Diesel fuel is flammable, and its vapor is explosive; therefore common sense dictates that there be no smoking or open flame within 50 feet of the workspace. If any fuel spills, contain it and wipe it up immediately. Do not let the fuel stand on any painted surfaces of your vehicle, or damage to the finish may occur. We HIGHLY RECOMMEND having an appropriate fire extinguisher close by!

Driven Diesel High Volume Fuel Delivery Kit Contents Dual Bosch Pump - 5/8" Pickup Tube Version

Please use the following parts list to become familiar with this kit. ALL of the parts listed below should be contained in your kit.

<u>Qty:</u>	Part Number:	Description:
1	DD-5/8-PICKUP	5/8" Stainless Steel Draw Straw Assembly
1	HPFDK-HW-2P	Dual Pump Hardware Pack (Fittings, Bolts, Nuts, etc)
2	DD-OE-BOSCH	Bosch OE Fuel Pump
1	COMP-PUMP-BRACKET-V2	Stainless Steel Fuel Pump Bracket and Back Plate
8′	-10 Hose	-10 (5/8") 300psi Push-Lock Fuel Hose
12′	-6 Hose	-6 (3/8") 300psi Push-Lock Fuel Hose
1	DD-UPH	Driven Diesel Universal Fuel Pump Harness
2	DD-BFFH	Driven Diesel Billet Fuel Filter Head w/Plugs
1	BF1252	Baldwin PRE-PUMP (tank side) Fuel Filter / Water Separator
1	BF7633	Baldwin POST-PUMP (engine side) Fuel Filter
2	DD-PUMPCLAMPKIT	Rubber Isolated Fuel Pump Mounting Clamps

Hardware Pack Contents:

5	1/4-20x1.25" Bolts	1/4-20 x 1.25" Bolts
14	1/4" Flat Washers	1/4" SAE Flat Washers
9	1/4" Nylok Nuts	1/4" Nylon Locking Nuts
4	5/16" Flat Washers	5/16" Grade 8 Flat Washers
4	5/16-18 Nylok Nuts	5/16-18 Grade 8 Nylon Locking Nuts
3	3/8-16x1" Bolts	3/8-16 x 1" Bolts
6	3/8" Flat Washers	3/8" Grade 8 Flat Washers
3	3/8-16 Nylok Nuts	3/8-16 Grade 8 Nylon Locking Nuts
1	10MB-10MJ	5/8" O-Ring to 5/8" Male AN Adapter Fitting
5	10MB-06MJ	5/8" O-Ring to 3/8" Male AN Adapter Fitting
2	DD-10MM-06MJ	Driven Diesel Fuel Pump Outlet Adapter Fittings (with copper washers)
1	10NC-10FJX90	#10 (5/8") 90° Hose End (FILTER INLET FROM TANK)
1	06NC-06FJX45	#6 (3/8") 45° Hose End (FILTER OUTLET TO ENGINE)
7	06NC-06FJX90	#6 (3/8") 90° Hose End (6 AT FILTER HEADS – 1 AT ENGINE)
4	WGN06SS	Worm Gear Hose Clamps (use to double clamp fuel pump inlet hose)
1	#10 Ding Torminal	Vollow #10 Host Shripk Style Ding Terminals

4 #10 Ring Terminal Yellow #10 Heat Shrink Style Ring Terminals

While installations in a pickup can be done by removing the bed, some owners still prefer to remove the tank instead. If installing in an Excursion, tank removal is required. This installation manual does not cover truck bed or fuel tank removal, with the exception of the following tips.

We highly recommend running your fuel level down to around 1/4 tank or less if you are removing the tank for this installation.

DO NOT use a floor jack by itself in the middle of the fuel tank, you will damage the sending unit. Use plywood or a 2x4 that is wide enough to reach out to the edges of the tank!

These instructions assume that you are installing this product with an Aftermarket Fuel Bowl Delete Regulated Return that has a #6 Male AN inlet fitting (like our Driven Diesel 7.3L Fuel Bowl Delete Regulated Return Kit). If you are attempting to use this kit with an otherwise stock fuel system, or an aftermarket fuel system with a different inlet configuration, whatever adapters are needed will be up to you to determine and source.

We strongly recommend that you look over these instructions completely, and if you feel that the installation is beyond your capability, we suggest having a qualified mechanic complete the install.

5/8" PICKUP INSTALLATION

Begin by following the installation instructions for the included Driven Diesel 5/8" Pickup Tube kit. Once you have the 5/8" pickup tube installed into the sending unit, and the sending unit reinstalled into the fuel tank, the fuel tank can be "loosely" reinstalled into the truck (leave the mounting strap bolts as loose as possible so the tank is not pulled up tight to the frame yet...should not be a concern if you removed the truck bed).

Your 5/8" Pickup Tube should be fully installed and your fuel tank loosely reinstalled (if applicable) before proceeding with the installation of the rest of this kit.

REGULATED RETURN FUEL SYSTEM INSTALLATION

It is recommended (but not required) that you have the Regulated Return Fuel System already installed on the engine before installing this fuel delivery kit. Installation of this kit will require cutting and assembling hoses "to fit", which is much easier to do when the Regulated Return components are already installed.

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TYPICAL PUMP/FILTER Installation Location by Cab/Bed Length:

TRUCK CONFIGURATION FITS INSIDE THE FRAME FITS OUTSIDE THE FRAME Regular Cab / Long Bed Typically 2WD Only!* Yes / Multiple Locations Typically 2WD Only!* Extended Cab / Short Bed Yes / Multiple Locations Extended Cab / Long Bed Yes* Yes / Multiple Locations

Crew Cab / Short Bed Yes* Yes* Crew Cab / Long Bed Excursion

Yes / Multiple Locations

Should Not Be Necessary *Assumes presence of OEM fuel tank. Trucks using a larger aftermarket tank may not have any available room inside the frame.

Yes / Multiple Locations

Yes / Multiple Locations

NOTE: Test Fit the mounting bracket to determine the desired mounting location (inside or outside the frame rail). The pictures and text of these instructions assume the bracket will be mounted INSIDE the frame rail, forward of the fuel tank. If you will be mounting this bracket OUTSIDE the frame, you will need to reverse the orientation of the fuel pump and pay close attention to the IN/OUT flow markings on the filter heads to make sure fuel is flowing through the filters properly.

INSTALLATION

PREPARING THE FUEL PUMP AND FILTER BRACKET ASSEMBLY FOR INSTALLATION

Using Figures 1-4 as a guide, assemble the pump/filter bracket per the following steps.

- 1. Install the (2) DD-10MM-06MJ Driven Diesel Fuel Pump Outlet Adapters with Copper washers into the outlets of the (2) new DD-OE-BOSCH fuel pumps.
- 2. LOOSELY Install both fuel pumps onto the mounting studs of the mounting bracket using the (4) rubber isolated clamps, (4) $\frac{1}{4}$ " Flat Washers and (4) $\frac{1}{4}$ -20 Nylok Nuts (finger tight for now). Make sure you pay attention to the orientation of the pump, the inlet nipples will point to the left (inside the frame location) or right (outside the frame location) when viewing the bracket from the pump side, depending on your installation needs.
- 3. Install the (2) DD-BFFH Filter Heads to the bracket using the (5) $\frac{1}{4}$ -20 x 1 $\frac{1}{4}$ " bolts, (10) Flat Washers and (5) ¹/₄-20 Nylok Nuts.
- 4. Install the (1) 10MB-10MJ adapter fitting into the IN port of the pre-filter (the one that will be closest to the fuel tank, and at the same end as the inlet nipple of the pump). It's a good idea to lightly lubricate the o-ring with some diesel fuel so it don't tear during installation.
- 5. Install the (5) 10MB-06MJ adapter fittings (2 for pre-filter OUT, 2 for post-filter IN and 1 for post-filter OUT) and the (8) allen style plugs into the filter heads. It's a good idea to lightly lubricate the o-rings with some diesel fuel so they don't tear during installation.

ALL Filter Head IN/OUT ports should now have a fitting or plug installed.

- 6. Using a ruler or straight-edge, adjust the position of the fuel pumps so that the ends of the DD-10MM-06MJ outlet adapters are aligned with the ends of the 10MB-06MJ fittings in the IN ports of the filter head (see Figure 2).
- 7. Rotate the fuel pumps so that the (+) & (-) terminals are approximately horizontal when installed in the vehicle, and aligned with each other (+ above + and - above -). You can

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IMPORTANT PUSH-LOK HOSE ASSEMBLY NOTES: Make sure that all hose ends are cut with a clean, square end. In the following steps, it is very helpful to put the hose ends in the freezer for 10-15 mins before assembly (remove one at a time when ready to assemble) and the end of the hose being assembled into a cup of **VERY HOT** water (microwave water for 3-4 mins, reheat the water for each hose end – DO NOT microwave the hose!) for a few minutes before attempting to install the hose end. The supplied hose is rated for 300psi and has a very strong internal braid, warming the hose softens the rubber and causes a bit of thermal expansion, both of which make installing it a bit easier. Shake the excess water out of the hose before assembly.

The easiest way to install the 45° & 90° fittings is to put them in a bench vice with the barbed nipple pointing up. Firmly push the end of the hose down onto the fitting in the vice. The hose should be pushed all the way up to the yellow disc, so that it has fully engaged all of the barbs on the fitting. DO NOT WORRY about the orientation of the fittings when you are pushing the hose onto them, you can simply rotate the fitting in the hose to get the correct position once you have it fully seated onto the fitting.

8. Start by building the PUMP OUTLET HOSES. Locate (4) 06NC-06FJX90 3/8" 90° Hose ends. Carefully cut (2) pieces of the supplied 3/8" hose, the first at 4" long and the second at 3-1/4" long. Assemble these hoses using the process described above, and orient the 90° fittings to point in the same direction when completed.

Hint: it may help to use a short phillips screwdriver inserted through the hose to help push the hose onto the first fitting.

- 9. Install the 3-1/4" hose from the outlet of the bottom pump to the inside inlet fitting on the filter head. Tighten Securely.
- 10. Install the 4" hose from the outlet of the top pump to the outside inlet fitting on the filter head. This hose will need to have a bend in it, as seen in Figure 4. Tighten securely.
- 11. Using Figures 2 & 3 for guidance, install another 06NC-06FJX90 3/8" 90° hose end into the end of the remaining 3/8" hose and loosely connect it to one of the PRE FILTER OUTLET fittings. Route the hose to the corresponding PUMP INLET NIPPLE and determine where to cut it off. Install (2) WGN-06SS hose clamps over the hose and then firmly push the hose onto the pump nipple, all the way up against the body of the pump. Tighten one worm gear clamp on either side of the "ridge" in the pump nipple, then tighten the 90° hose end at the fuel filter fitting.
- 12. Repeat step 11 for the remaining PRE FILTER OUTLET to fuel pump inlet hose, using one more 06NC-06FJX90 3/8" 90° hose end and (2) more WGN-06SS hose clamps.

YOUR ASSEMBLY SHOULD LOOK LIKE FIGURES 1 & 2.

BEFORE WE PROCEED, it is best to CONFIRM that the system will fit in your chosen installation location (now that it is assembled).

IMPORTANT NOTES: The "L" Bracket has slots where the mounting bolts go, so it can be positioned on either side of the frame, and moved in and out from the face of the frame to achieve the best fit in each vehicle. The Pump/Filter Bracket is also slotted where it attaches to the "L" Bracket, so that it can be raised or lowered to achieve the best fit/clearance to the floor. Outside the frame mounting will require disconnecting and routing the e-brake cable either through the filter bracket or behind the "L" bracket. Sleeving the e-brake cable with some split hose so it doesn't rub on the fuel system components is advised.

SEE PICTURES AND NOTES ON PAGE 12 FOR BRACKET MOUNTING OPTIONS

- 13. Take the assembled Pump/Filter Bracket & the black "L" Bracket under the truck. Using a large C-Clamp, secure the "L" Bracket to the bottom of the frame in your chosen location. You can now install the Pump/Filter Bracket over the (4) mounting studs on the "L" Bracket and check for clearance all the way around the assembly. Adjust the position of the "L" Bracket on the frame, as well as the position of the Pump/Filter Bracket on the "L" Bracket until you are happy with the chosen mounting location. This process allows you to easily move the assembly around on the frame by simply loosening and retightening the the C-Clamp.
- 14. Before you remove the C-Clamp, using the (3) slots on the bottom of the "L" bracket, mark the location for the (3) 3/8" holes that need to be drilled, ideally as close to the middle of the bottom of the frame as possible. Then, remove the C-Clamp and Bracket.
- 15. Center punch the 3 bracket holes, then drill them in several steps. We have found that a good "Step Bit" works the best. Just be mindful of any wiring harnesses or tubing that may be on the other side while drilling. It is possible to drill the holes with the "L" Bracket clamped in place (using it as a guide), just keep in mind that the drill bit may damage the powdercoat and the bracket may start to rust as a result.
- 16. Once the holes are drilled, install the "L" Bracket to the frame using the (3) 3/8-16 Grade 8 Bolts, (6) 3/8" Grade 8 Flat Washers and (3) 3/8-16 Grade 8 Nylok Nuts. We prefer to install the bolts pointing up from the bottom and have the nuts on the top for a better look, but you MUST make sure that the bolts are not sticking up into anything they could damage over time (wiring harness, brake line, etc). Installing the bolts pointing down may be safer in some locations.
- 17. Install the Pump/Filter Bracket to the "L" Bracket using the (4) 5/16 Grade 8 Flat Washers and (4) 5/16-18 Grade 8 Nylok Nuts.
- 18. Following the same **VERY HOT WATER** and **FROZEN FITTINGS** methods from earlier, heat up one end of the 5/8" hose in hot water, then quickly push the hose over the 90° 5/8" hose end from the 5/8" Pickup Kit (you will need to put it into a vice) until it contacts the yellow disc. It may be helpful to lubricate the barb on the fitting, as 5/8" Push-Lok fittings are a real B&\$%# to install! You will need a really good grip on the hose, leather gloves or similar are recommended.
- 19. Connect the 90° hose end to the outlet fitting on top of the fuel tank from the 5/8" pickup tube kit and route the hose to the inlet fitting on the PRE-FILTER, making sure that it is routed in a way that will prevent pinching or kinking, and that it can't be damaged by road debris. With the 5/8" 90° fitting installed on the inlet of the PRE-FILTER, determine where the 5/8" hose needs to be trimmed and mark the hose. Depending on your mounting location, you may need to move the inlet fitting for the best fit. You can use ANY of the (4) fitting locations marked IN on the PRE-FILTER head.
- 20. Disconnect the hose from the top of the sending unit and trim it where marked. Following the same process detailed in Step 18, freeze the fitting and heat the end of the hose. Once the hose end is installed, connect the hose to the pickup tube fitting on top of the

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tank and the PRE-FILTER inlet fitting and tighten.

- 21. Finish installing the fuel tank (if needed), by tightening the mounting straps, connecting the filler neck and vent hose, connecting the sending unit wiring and verifying that the new 5/8" hose is not pinched between the tank and the frame.
- 22. Using the same procedures from previous hoses, install the 3/8" 45° hose end onto the end of the remaining 3/8" hose. Connect the 45° hose end to the outlet fitting of the post pump filter and route the hose along the frame, following the factory fuel line, to the inlet fitting of your engine fuel system (presumably to a "fuel bowl delete").
- 23. We have included a 90° hose end for use at the engine. Determine where you need to trim the hose (making sure you have left a little slack so it isn't pulled tight), install and connect this final fitting. You may need to remove the hose from the vehicle to install the hose end, then reinstall and secure both ends.
- 24. Secure the new hose with cable ties in several places along the frame to prevent rubbing.

Follow the installation instructions for the included Driven Diesel Universal Fuel Pump Harness, making the connection from the harness RED and BLACK wires to the TOP fuel pump.

- 25. Using the leftover 10ga Red and Black wire that you trimmed off the end of the Universal Fuel Pump Harness, cut a 3" long piece of each color, and strip both ends of each.
- 26. Install the provided #10 Yellow Heat Shrink ring terminals onto each of the 3" pieces of Red and Black wire, using a heat gun to seal the terminals.
- 27. Install the RED jumper wire from the (+) terminal of the top pump to the (+) terminal of the bottom pump and tighten the nuts.
- 28. Install the BLACK jumper wire from the (-) terminal of the top pump to the (-) terminal of the bottom pump and tighten the nuts.
- 29. You should now have both pumps connected to the RED (+) wire from the harness, and to the BLACK (-) wire from the harness.

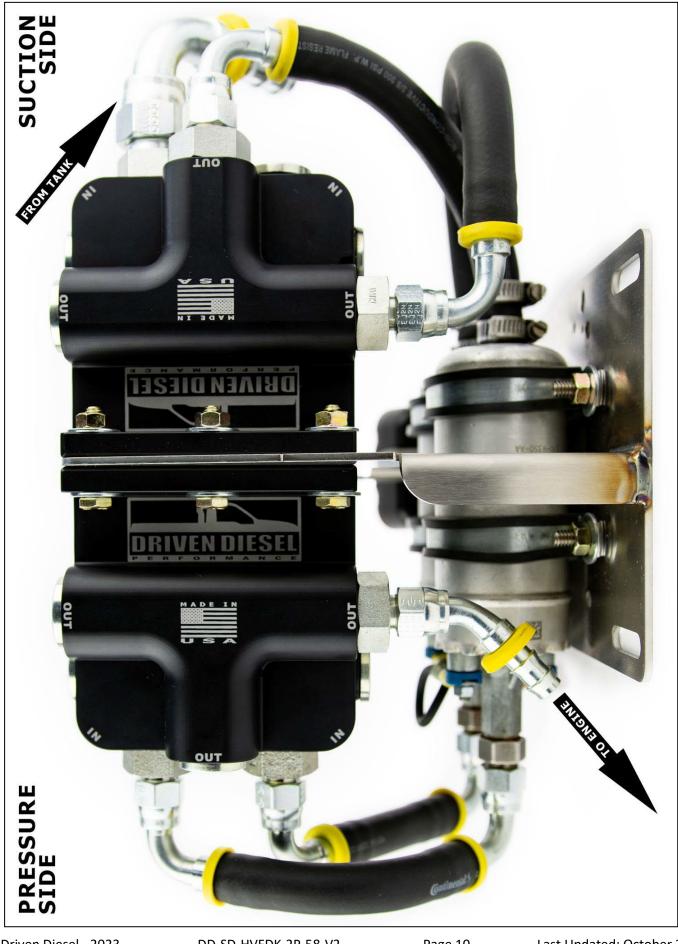
ALMOST THERE...

- 30. Always pre-fill both fuel filters before installing them onto the filter heads.
- 31. For the pre-filter (BF1252), install the small rubber o-ring from the filter package onto the filter head nipple (closest to the fuel tank), then install the filter onto the filter head. The post-filter (BF7633) does not include/need the smaller o-ring, simply install it on the filter head closest to the engine. It is a good idea to lubricate the rubber seal on the filters.
- 32. Once you have finished, test the system by turning the ignition key to the "ON" position, but do not start the engine yet. While the fuel pump is running, check the lines for any signs of leakage. Resolve any leaks before continuing. Cycle the key from "off" to "on" several times, waiting about 20 seconds each time. This will allow the pump to prime and purge any air in the system and completely fill the filters.
- 33. If you have a regulated return with an adjustable regulator, check and adjust (if needed) the pressure at the regulator per the regulated return instructions before proceeding.
- 34. Once you have confirmed that the system is leak free, go ahead and start the engine.

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FUEL FILTER CHANGE INTERVALS: We recommend that ALL diesel fuel filters be replaced every 15,000 miles, or every 12 months, whichever comes first. This applies to the filters included with this kit AND the OEM filters already installed in your truck. It's just good for the pump and injectors!

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Figure 1 – Top View Of Pump/Filter Assembly – "Inside the Frame" Orientation

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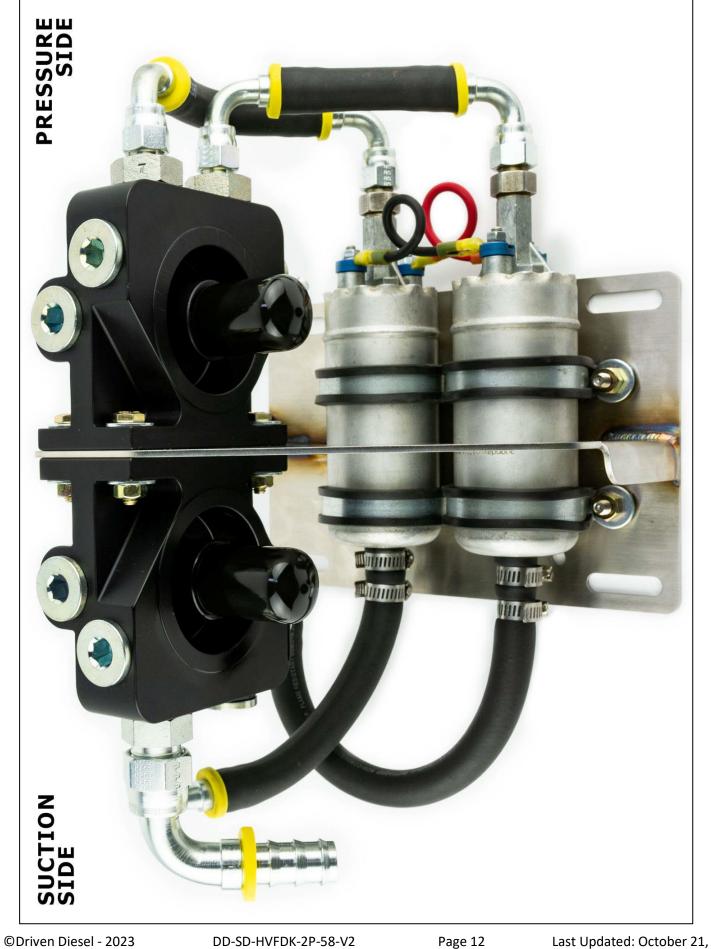


Figure 2 – Pump Inlet on Left – Pump Outlet on Right – "Inside the Frame" Orientation



Figure 3 – Pump Inlet View – "Inside the Frame" Orientation



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The pictures below show the different ways the mounting bracket can be configured. Use these images to find the best overall install location and configuration for your truck before drilling the mounting holes. You can test fit the "L" bracket with a C-Clamp (as shown) in a number of positions inside and outside the frame. You can also use the slots in the bottom of the "L" bracket to adjust how close it fits to the frame.



INSIDE / TIGHT TO FRAME / LOW POSITION



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INSIDE / TIGHT TO FRAME / HIGH POSITION



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NOTE: E-Brake cable should run through a split hose or sleeve, and not be pinched, if behind bracket.

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IN THE EVENT BUYER DOES NOT AGREE WITH THE TERMS AND CONDITIONS OF THIS WARRANTY, BUYER MAY PROMPTLY RETURN THE PRODUCT TO S DIESEL FOR A FULL REFUND. THE PRODUCT MUST BE IN NEW, UNUSED AND RESELLABLE CONDITION, BE RECEIVED WITHIN FIFTEEN (15) DAYS OF THE ORIGINAL PURCHASE AND BE ACCOMPANIED BY A DATED PROOF OF PURCHASE (RECEIPT). PRODUCTS RETURNED IN NEW, UNUSED AND RESELLABLE CONDITION MAY STILL BE SUBJECT TO RESTOCKING/REPACKAGING

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ASSIGNABILITY OF WARRANTY

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Warranty claim forms can be printed from the company websites (http://www.drivendiesel.com (Products) and http://www.strictlydiesel.com (Services)). A properly completed warranty claim form and a copy of the invoice for any defective Product or Service must be received by the Seller within the earlier of 30 days after the expiration of the Warranty Period or the incident giving rise to the claim. To qualify for an adjustment under this Warranty a defective Product must be received by the Seller for inspection and must be accompanied by a dated proof of purchase receipt. In addition, the serial number of the defective Product, if any, must match the serial number on Buyer's invoice. All Warranty claims are subject to approval by the Seller and/or the Product's manufacturer. Buyer must pay all applicable service charges and taxes. Defective Products accepted for warranty compensation become the property of the Seller. To qualify for an adjustment under this Warranty a vehicle upon which S Diesel Services have been performed must be delivered to the Seller during Seller's hours of operation for inspection and must be accompanied by a dated proof of purchase receipt.

WAIVER

Any failure of the part of S Diesel to insist on strict compliance with the Warranty Provisions shall no way constitute a waiver of such right. No claim or rights arising out of a breach of the Warranty Provisions by Buyer may be discharged in whole or in part by a waiver of the claim or right, unless the waiver of sin writing signed by an authorized representative of S Diesel. S Diesel's waiver or acceptance of any breach by Buyer of any provisions of the Warranty Provisions shall not constitute a waiver of or an excuse for nonperformance as to any other provision of the Warranty Provisions nor as to any prior or subsequent breach of the same provision.

APPLICABLE LAW

The Warranty shall be governed by the laws of the State of Arizona (excluding Arizona law with respect to conflicts of law).

* Driven Diesel was formerly known as ITP Diesel, LLC and Sinister Diesel, LLC.

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